



Filasophia Adhesive

Commission Regulation (EU) 2020/878 of 18 June 2020.

According to Regulation (EC) No 1907/2006, Annex II, as amended.

According to the REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 1577, as amended.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

d-limonene	55-65 %
CAS number: 5989-27-5	EC number: 227-813-5
M factor (Acute) = 1	M factor (Chronic) = 1
Classification Flam. Liq. 3 - H226 Skin Irrit. 2 - H315 Skin Sens. 1 - H317 Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410	

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Do not induce vomiting unless under the direction of medical personnel. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.
Skin contact	Wash with plenty of water. Get medical attention if any discomfort continues.
Eye contact	Rinse immediately with plenty of water. Do not rub eye. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue.

4.2. Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known. Overexposure may cause the following adverse effects: Headache. Dizziness. Coughing.
Ingestion	Nausea, vomiting.
Skin contact	Redness. Allergic rash. Dryness and/or cracking.
Eye contact	Redness. Pain. Itchiness.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	The product is flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
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Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards Containers can burst violently or explode when heated, due to excessive pressure build-up. Vapours may be ignited by a spark, a hot surface or an ember. Vapours may form explosive mixtures with air. Fire-water run-off in sewers may create fire or explosion hazard.

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Evacuate area. Provide adequate ventilation. Promptly remove any clothing that becomes contaminated. Avoid contact with skin and eyes.

6.2. Environmental precautions

Environmental precautions Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Eliminate all ignition sources if safe to do so. No smoking, sparks, flames or other sources of ignition near spillage. Wipe up with an absorbent cloth and dispose of waste safely. The contaminated absorbent may pose the same hazard as the spilled material. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. For waste disposal, see Section 13.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8.
See Section 11 for additional information on health hazards.
See Section 12 for additional information on ecological hazards.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Do not handle until all safety precautions have been read and understood. Wear protective clothing as described in Section 8 of this safety data sheet. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. The product is flammable. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid discharge to the aquatic environment. Do not handle broken packages without protective equipment. Do not reuse empty containers.



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Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Do not smoke in work area. Clean equipment and the work area every day.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). Keep out of the reach of children. Keep away from food, drink and animal feeding stuffs. Keep away from oxidising materials, heat and flames. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Protect from sunlight.

Storage class Flammable liquid storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Occupational exposure limits

No exposure limit value is known for constituent substances.

8.2. Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate ventilation. Provide shower facilities near the workplace.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield. Personal protective equipment that provides appropriate eye and face protection should be worn.

Hand protection Wear protective gloves. Frequent changes are recommended. To protect hands from chemicals, wear gloves that are proven to be impervious to the chemical and resist degradation. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material.

Other skin and body protection May cause skin sensitisation or allergic reactions in sensitive individuals. Wear appropriate clothing to prevent repeated or prolonged skin contact. Use appropriate skin cream to prevent drying of skin.

Hygiene measures Wash hands thoroughly after handling. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse. Clean equipment and the work area every day.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn. Check that the respirator fits tightly and the filter is changed regularly. Ensure all respiratory protective equipment is suitable for its intended use and is 'UKCA'-marked.

Environmental exposure controls Keep container tightly sealed when not in use. Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance Liquid.

Colour Light yellow

Odour Characteristic. Lemon.

Odour threshold No information available.



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pH	No information available.
Melting point	No information available.
Initial boiling point and range	No information available.
Flash point	49°C ASTM D93-20 Pensky-Martens closed cup.
Evaporation rate	No information available.
Evaporation factor	No information available.
Flammability (solid, gas)	No information available.
Upper/lower flammability or explosive limits	No information available.
Vapour pressure	No information available.
Vapour density	No information available.
Relative density	No information available.
Bulk density	No information available.
Solubility(ies)	No information available.
Partition coefficient	No information available.
Auto-ignition temperature	No information available.
Decomposition Temperature	No information available.
Viscosity	Kinematic viscosity > 20.5 mm ² /s.
Explosive properties	No information available.
Oxidising properties	No information available.
Particle characteristics	Not applicable.
9.2. Other information	
Other information	No information required.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity See the other subsections of this section for further details.

10.2. Chemical stability

Stability Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions The following materials may react strongly with the product: Oxidising agents.

10.4. Conditions to avoid

Conditions to avoid Avoid heat, flames and other sources of ignition. Containers can burst violently or explode when heated, due to excessive pressure build-up. Static electricity and formation of sparks must be prevented.

10.5. Incompatible materials

Materials to avoid Oxidising materials. Acids - oxidising.



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10.6. Hazardous decomposition products

Hazardous decomposition products Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity - oral

Notes (oral LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data Irritating.

Serious eye damage/irritation

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation May cause skin sensitisation or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity

None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

General information

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.



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Inhalation	No specific symptoms known.
Ingestion	May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation.
Skin contact	May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin.
Eye contact	No specific symptoms known.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.
Medical considerations	Skin disorders and allergies.

11.2. Information on other hazards

Information on other hazards	This product does not contain any known or suspected endocrine disruptors.
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SECTION 12: Ecological information

12.1. Toxicity

Toxicity	Aquatic Acute 1 - H400 Very toxic to aquatic life. Aquatic Chronic 1 - H410 Very toxic to aquatic life with long lasting effects.
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Ecological information on ingredients.

d-limonene

Acute aquatic toxicity

LE(C)₅₀ 0.1 < L(E)C₅₀ ≤ 1

M factor (Acute) 1

Chronic aquatic toxicity

M factor (Chronic) 1

12.2. Persistence and degradability

Persistence and degradability	The degradability of the product is not known.
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12.3. Bioaccumulative potential

Bioaccumulative potential	No data available on bioaccumulation.
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Partition coefficient	No information available.
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12.4. Mobility in soil

Mobility	No data available.
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12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment	This product does not contain any substances classified as PBT or vPvB.
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12.6. Endocrine disrupting properties

Endocrine disrupting properties	The product does not contain any endocrine disrupting substance.
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12.7. Other adverse effects

Other adverse effects	None known.
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SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information	The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Empty containers or liners may retain some product residues and hence be potentially hazardous.
Disposal methods	Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor.

SECTION 14: Transport information

14.1. UN number or ID number

UN No. (ADR/RID)	2052
UN No. (IMDG)	2052
UN No. (ICAO)	2052
UN No. (ADN)	2052

14.2. UN proper shipping name

Proper shipping name (ADR/RID)	DIPENTENE
Proper shipping name (IMDG)	DIPENTENE
Proper shipping name (ICAO)	DIPENTENE
Proper shipping name (ADN)	DIPENTENE

14.3. Transport hazard class(es)

ADR/RID class	3
ADR/RID classification code	F1
ADR/RID label	3
IMDG class	3
ICAO class/division	3
ADN class	3

Transport labels



14.4. Packing group

ADR/RID packing group	III
IMDG packing group	III
ADN packing group	III
ICAO packing group	III



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14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

EmS	F-E, S-E
ADR transport category	3
Emergency Action Code	3Y
Hazard Identification Number (ADR/RID)	30
Tunnel restriction code	(D/E)
Limited quantities (ADR)	5L

14.7. Maritime transport in bulk according to IMO instruments

Maritime transport in bulk according to IMO instruments	Not applicable.
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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits. Commission Regulation (EU) 2020/878 of 18 June 2020. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). Commission Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)
Authorisations (SI 2020 No. 1577 Annex XIV) and REACH 1907/2006, Annex XIV	No specific authorisations are known for this product.
Restrictions (SI 2020 No. 1577 Annex XVII) and REACH 1907/2006, Annex XVII	No specific restrictions on use are known for this product.
Seveso Directive - Control of major accident hazards	P5c Lower-tier 5000 tonnes Upper-tier 50000 tonnes. E2 Lower-tier 200 tonnes Upper-tier 500 tonnes.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.



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SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet	<p>ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways. RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail. IATA: International Air Transport Association. ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air. IMDG: International Maritime Dangerous Goods. CAS: Chemical Abstracts Service. ATE: Acute Toxicity Estimate. LC50: Lethal Concentration to 50 % of a test population. LD50: Lethal Dose to 50% of a test population (Median Lethal Dose). EC₅₀: 50% of maximal Effective Concentration. PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative.</p>
Classification abbreviations and acronyms	<p>Flam. Liq. = Flammable liquid Skin Irrit. = Skin irritation Skin Sens. = Skin sensitisation Aquatic Acute = Hazardous to the aquatic environment (acute) Aquatic Chronic = Hazardous to the aquatic environment (chronic)</p>
Key literature references and sources for data	<p>This SDS is prepared based on the information and documents received from product owner. CRAD or/and SDS author shall not be responsible for incorrect prepared of SDS and pecuniary loss or intangible damages because of deficient or wrong information and documents which comes from product owner.</p>
Classification procedures according to SI 2019 No. 720	<p>Skin Irrit. 2 - H315: Skin Sens. 1 - H317: : Calculation method. Aquatic Acute 1 - H400: Aquatic Chronic 1 - H410: : Calculation method. Flam. Liq. 3 - H226: : Expert judgement.</p>
Training advice	<p>Only trained personnel should use this material.</p>
Revision comments	<p>Product name change.</p>
Issued by	<p>Bülent Özdemir / CRAD www.crad.com.tr gbf@crad.com.tr</p>
Revision date	<p>15/05/2023</p>
Revision	<p>1.1</p>
Supersedes date	<p>20/02/2023</p>
SDS number	<p>13687</p>
Hazard statements in full	<p>H226 Flammable liquid and vapour. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects.</p>

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.